



HI-TECH PIPES LIMITED

Dimensions and weight of ERW Black & Galvanized Steel Tubes as per IS:1239 (Part-1) 1990 Equivalent to B.S:1387-1987

Nominal Bore (NB)		Series	Outside Diameter		Wall Thickness		Plain Ends		Screwed & Socketed	
mm	inch		Min mm	Max mm	mm	SWG	Kg/Mtr	Mtrs/Tone	Kg/Mtr	Mtrs/Tone
15	(1/2")	L	21.00	21.40	2.00	14	0.947	1056	0.956	1046
		H	21.00	21.80	2.60	12	1.21	826	1.22	820
		M	21.00	21.80	3.20	10	1.44	694	1.45	690
20	(3/4")	L	26.40	26.90	2.30	13	1.38	725	1.39	719
		H	26.50	27.30	2.60	12	1.56	641	1.57	637
		M	26.50	27.30	3.20	10	1.87	535	1.88	532
25	(1")	L	33.20	33.80	2.60	12	1.98	505	2.00	500
		H	33.30	34.20	3.20	10	2.41	415	2.43	412
		M	33.30	34.20	4.00	8	2.93	341	2.95	339
32	(1 1/4")	L	41.90	42.50	2.60	12	2.54	394	2.57	389
		H	42.00	42.90	3.20	10	3.10	323	3.13	319
		M	42.00	42.90	4.00	8	3.79	264	3.82	262
40	(1 1/2")	L	47.80	48.40	2.90	11	3.23	310	3.27	306
		H	47.90	48.80	3.20	10	3.56	281	3.60	278
		M	47.90	48.80	4.00	8	4.37	229	4.41	227
50	(2")	L	59.60	60.20	2.90	11	4.08	245	4.15	241
		H	59.70	60.80	3.60	9	5.03	199	5.10	196
		M	59.70	60.80	4.50	7	6.19	162	6.26	160
65	(2 1/2")	L	75.20	76.00	3.20	10	5.74	175	5.83	172
		H	75.30	76.60	3.60	9	6.42	156	6.54	153
		M	75.30	76.60	4.50	7	7.93	126	8.05	124
80	(3")	L	87.90	88.70	3.20	10	6.72	149	6.89	145
		H	88.00	89.50	4.00	8	8.36	120	8.53	117
		M	88.00	89.50	4.80	6	9.90	101	10.40	96
100	(4")	L	113.00	113.90	3.60	9	9.75	103	10.00	100
		H	113.10	115.00	4.50	7	12.20	82	12.50	80
		M	113.10	115.00	5.40	5	14.50	69	14.80	68
125	(5")	H	138.50	140.80	4.80	6	15.90	63	16.40	61
		M	138.50	140.80	5.40	5	17.90	56	18.40	54
150	(6")	H	163.90	163.90	4.80	6	18.90	53	19.50	51
		M	163.90	166.50	5.40	5	21.30	47	21.90	46

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